

**§ 173.50 Polyvinylpyrrolidone.**

The food additive polyvinylpyrrolidone may be safely used in accordance with the following prescribed conditions:

(a) The additive is a homopolymer of purified vinylpyrrolidone catalytically produced under conditions producing polymerization and cross-linking such that an insoluble polymer is produced.

(b) The food additive is so processed that when the finished polymer is refluxed for 3 hours with water, 5 percent acetic acid, and 50 percent alcohol, no more than 50 parts per million of extractables is obtained with each solvent.

(c) It is used or intended for use as a clarifying agent in beverages and vinegar, followed by removal with filtration.

**§ 173.55 Polyvinylpyrrolidone.**

The food additive polyvinylpyrrolidone may be safely used in accordance with the following prescribed conditions:

(a) The additive is a polymer of purified vinylpyrrolidone catalytically produced, having an average molecular weight of 40,000 and a maximum unsaturation of 1 percent, calculated as the monomer, except that the polyvinylpyrrolidone used in beer is that having an average molecular weight of 360,000 and a maximum unsaturation of 1 percent, calculated as the monomer.

(b) The additive is used or intended for use in foods as follows:

| Food  | Limitations   |
|---|---|
| Beer .....  | As a clarifying agent, at a residual level not to exceed 10 parts per million.                          |
| Flavor concentrates in tablet form .....                  | As a tableting adjuvant in an amount not to exceed good manufacturing practice.                         |
| Nonnutritive sweeteners in concentrated liquid form ..... | As a stabilizer, bodying agent, and dispersant, in an amount not to exceed good manufacturing practice. |
| Nonnutritive sweeteners in tablet form .....              | As a tableting adjuvant in an amount not to exceed good manufacturing practice.                         |
| Vitamin and mineral concentrates in liquid form ....      | As a stabilizer, bodying agent, and dispersant, in an amount not to exceed good manufacturing practice. |
| Vitamin and mineral concentrates in tablet form ....      | As a tableting adjuvant in an amount not to exceed good manufacturing practice.                         |
| Vinegar .....   | As a clarifying agent, at a residual level not to exceed 40 parts per million.                          |
| Wine .....  | As a clarifying agent, at a residual level not to exceed 60 parts per million.                          |

**§ 173.60 Dimethylamine-epichlorohydrin copolymer.**

Dimethylamine-epichlorohydrin copolymer (CAS Reg. No. 25988-97-0) may be safely used in food in accordance with the following prescribed conditions:

(a) The food additive is produced by copolymerization of dimethylamine and epichlorohydrin in which not more than 5 mole-percent of dimethylamine may be replaced by an equimolar amount of ethylenediamine, and in which the mole ratio of total amine to epichlorohydrin is approximately 1:1.

(b) The additive meets the following specifications:

(1) The nitrogen content of the copolymer is 9.4 to 10.8 weight percent on a dry basis.

(2) A 50-percent-by-weight aqueous solution of the copolymer has a min-

imum viscosity of 175 centipoises at 25 °C as determined by LVT-series Brookfield viscometer using a No. 2 spindle at 60 RPM (or by another equivalent method).

(3) The additive contains not more than 1,000 parts per million of 1,3-dichloro-2-propanol and not more than 10 parts per million epichlorohydrin. The epichlorohydrin and 1,3-dichloro-2-propanol content is determined by an analytical method entitled "The Determination of Epichlorohydrin and 1,3-Dichloro-2-Propanol in Dimethylamine-Epichlorohydrin Copolymer," which is incorporated by reference. Copies are available from the Center for Food Safety and Applied Nutrition (HFS-200), Food and Drug Administration, 5100 Paint Branch Pkwy., College Park, MD 20740, or available for inspection at the National Archives and Records Administration (NARA). For